

Pipe Jacks



Part No. 780471
Part No. 780482

Ball Transfer Attachment

Used with any Sumner Vee-head, the Ball Transfer Attachment can turn a pipe jack into a transfer stand. Unique offset design accommodates a wide range of pipe sizes.



Part No. 780551

Pipe Jacks

Sumner Jacks are the result of years of field experience and design technology. Recognized internationally as "The Professional's Stand," Sumner Jacks are available in three different models and several different head styles to accommodate almost every welding application. More important, all Sumner Jacks are load-tested to assure users that Sumner Stands are the safest available.

Hi Jacks (Heavy Duty Style)

Part No.	Description	Weight	
		Lbs.	Kg
780375	ST-801 w/"V" Head	23	10.4
780376	ST-802 w/Roller Head	26	11.8
780377	ST-803 w/Bar Stock Head	21	9.5
780378	ST-804 w/Stainless Steel Rollers	26	11.8
780379	ST-805 w/Stainless Steel "V" Head	24	10.9
780380	ST-806 w/Ball Transfer Head	30	13.6
780381	ST-807 w/Rubber Wheels	25	11.3

Lo Jacks (Heavy Duty Style)

Part No.	Description	Weight	
		Lbs.	Kg
780385	ST-901 w/"V" Head	19	8.6
780386	ST-902 w/Roller Head	22	10.0
780387	ST-903 w/Bar Stock Head	18	8.2
780388	ST-904 w/Stainless Steel Rollers	22	10.0
780390	ST-906 w/Ball Transfer Head	26	11.8

Hi Jacks (Pro-Jack® Style)

Part No.	Description	Weight	
		Lbs.	Kg
780471	ST-871 w/"V" Head	22	10.0
780472	ST-872 w/Roller Head	25	11.3
780473	ST-873 w/Bar Stock Head	17	7.7
780474	ST-874 w/Stainless Steel Rollers	25	11.3
780475	ST-875 w/Stainless Steel "V" Head	23	10.4
780476	ST-876 w/Ball Transfer Head	28	12.7
780477	ST-877 w/Rubber Wheels	24	10.9

Lo Jacks (Pro-Jack® Style)

Part No.	Description	Weight	
		Lbs.	Kg
780481	ST-971 w/"V" Head	20	9.1
780482	ST-972 w/Roller Head	22	10.0
780483	ST-973 w/Bar Stock Head	17	7.7
780487	ST-977 w/Rubber Wheels	20	9.1

Hi Fold-A-Jacks®

Part No.	Description	Weight	
		Lbs.	Kg
781300	ST-881 w/"V" Head	25	11.3
781301	ST-882 w/Roller Head	28	12.7
781302	ST-883 w/Bar Stock Head	23	10.4
781304	ST-885 w/Stainless Steel "V" Head	26	11.8
781305	ST-886 w/Ball Transfer Head	32	14.5
781306	ST-887 w/Rubber Wheels	27	12.2
781307	ST-888 w/Pipe Stand Head	31	14.0

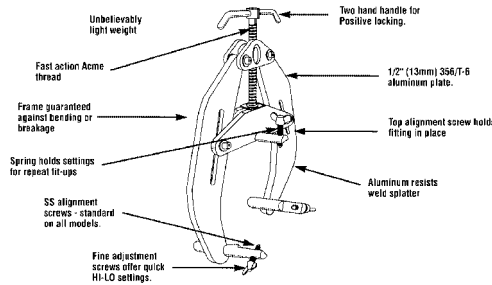
Lo Fold-A-Jacks®

Part No.	Description	Weight	
		Lbs.	Kg
781310	ST-981 w/"V" Head	21	9.5
781311	ST-982 w/Roller Head	24	10.9
781312	ST-983 w/Bar Stock Head	20	9.1

Ultra Clamp / Adjust-A-Roll



Part No. 781170



Part No.	Description	Weight	
		Lbs.	Kg
781130	1-2.5" Ultra Clamp	3.5	1.6
781150	2-6" Ultra Clamp	8.5	3.9
781170	5-12" Ultra Clamp	14.5	6.6

Ultra Clamps

The Ultra Clamp's three-point precision alignment assures the most accurate fit-up of 1" through 12" pipe. The main body of this versatile alignment tool is built out of thick aluminum plate, which is guaranteed over the life of the product. Its simple, lightweight design has quick action and is ideal for all field and shop fit-up use. Handles pipe-to-pipe, pipe-to-fitting... and more! Stainless Steel sleeves are available at an additional charge. The Sumner Ultra Clamps cover a wide range of pipe sizes that would normally take four separate tools. And, like all Sumner tools, the Ultra Clamp is priced for today's tight budgets.

The following Kits are available for stainless steel pipe

Part No.	Description	Weight	
		Lbs.	Kg
781149	SS Sleeve Kit 1"-2.5"	1.0	.5
781169	SS Sleeve Kit 2"-6" and 5"-12"	1.0	.5



Part No. 780361



Ball Transfer Head*



Rubber Wheel Roller Head*



Steel Roller Head

Adjust-A-Rolls®

The Sumner Adjust-A-Roll is the perfect pipe fabrication stand for job or shop use. The fabricator can adjust the load from any side with an adjustable wrench. The Adjust-A-Roll works in combination with Sumner Pipe Jacks.

- Roller adjustment from either side
- Fast adjustment for easy pipe positioning
- 1/2" to 48", or 2,000 lbs. pipe capacity
- Clean and simple design avoids welder interference
- Wheels trued for true pipe rotation
- Bronze bearing to eliminate arcing
- Brake to lock loads for lay-out or fit-up
- Handle large enough to work with gloved hand

Table Adjust-A-Rolls (For Floor Or Bench Mounting)

Part No.	Description	Weight	
		Lbs.	Kg
780360	ST-501 w/Steel Wheels	19	8.6
780361	ST-502 w/Ball Transfer Head	20	9.1
780362	ST-503 w/Rubber Wheels	17	7.7
780363	ST-504 w/Stainless Steel Wheels	19	8.6

Hi Adjust-A-Rolls (For 24" Pipe Or Smaller)

Part No.	Description	Weight	
		Lbs.	Kg
780365	ST-601 w/Steel Wheels	34	15.4
780366	ST-602 w/Ball Transfer Head	33	15.1
780367	ST-603 w/Rubber Wheels	33	15.1
780368	ST-604 w/Stainless Steel Wheels	33	15.1

Lo Adjust-A-Rolls (For 24" Pipe Or Larger)

Part No.	Description	Weight	
		Lbs.	Kg
780370	ST-701 w/Steel Wheels	29	13.2
780371	ST-702 w/Ball Transfer Head	31	14.1
780372	ST-703 w/Rubber Wheels	31	14.1
780373	ST-704 w/Stainless Steel Wheels	31	14.1

* Note: Ball Transfer and Rubber Wheel Head have a 1000 lb. (455 Kg) weight capacity

Flange Pins / Mul-T-Square & Grasshopper

Flange Pins

Quick installing pins work as convenient reference points to level flange for tack and weld-out—no tools needed. Hardened tapered pins automatically center on 5/8" to 1-5/8" holes. Features Acme threads for maximum clamping power and hardened tool steel for long lasting use.



Part No. 780430

Part No.	Description	Weight	
		Lbs.	Kg.
780430	ST-106 Flange Pins	4	1.8

Adjust-A-Fit®

Makes lining up fittings a trouble free, one man operation. Uses gravity to bring fittings to exact plumb or any angle up to 45°. Fastens directly onto fittings for loads up to 1,000 lbs. Threaded shaft assembly is hardened for long tool life. Cloverleaf set screw and threaded shaft handle work from either side.



Part No. 780420

Part No.	Description	Weight	
		Lbs.	Kg.
780420	ST-104 Adjust-A-Fit	11	5.0

Cricket™

Transport 20ft pipe lengths up to 1,000 lbs. Ideal job-site material and job-site carrier. Comes with ratchet hold down strap and 16" tubed tires. Weighs only 70 lbs. . . can be shipped U.P.S. Quick handle disconnect for compact storage.



Part No. 782699

Part No.	Description	Weight	
		Lbs.	Kg.
782699	Cricket	70	33

Mul-T-Square®

The Mul-T-Square® consists of two 45° blades which slide effortlessly in an industrial-strength plastic handle. Each blade is made of durable 356/T-6 aircraft grade aluminum, trued for precise alignment. The 10" and 14" arms allow for measurement of tight fit-ups or they can be expanded for up to 30" squaring of 90° fittings. In some instances, the 45° blades are handy by themselves for simple alignment. The blades are loosened or secured by a simple twist of the conveniently located locking knob.



Part No. 790000

Part No.	Description	Weight	
		Lbs.	Kg.
790000	Mul-T-Square (Inch)	1.5	.7
790001	Mul-T-Square Handle	.3	.1
790002	Mul-T-Square Blade Only (Inch)	.6	.3

Adjust-A-Flange®

Fits all flanges for 5" pipe and larger with bolt holes 3/4" to 1-5/8". Used in combination with the Adjust-A-Fit® to bring pipe flanges to exact plumb for tack and weld out. Eliminate 75% of the hard work in pipe fitting when used with the Adjust-A-Fit® and Roust-A-Bout. Handles load up to 1,000 lbs. Flange nuts serve as convenient reference points to check level.

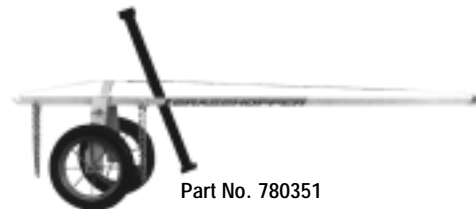


Part No. 780425

Part No.	Description	Weight	
		Lbs.	Kg.
780425	ST-105 Adjust-A-Flange	11	5.0

The Grasshopper® Texas Pipe Dolly

Fits through 35" openings. Lightweight and a versatile 12 ft long. Special sliding chain block design accommodates long and short loads. Carries up to 20" diameter pipe, toolboxes, fittings and valves. Rugged high-pressure tires and wheels allow construction-site mobility. Chains can be used to lock wheels and tires for security. The Grasshopper enables one man to move up to 2,000 lbs. unassisted!



Part No. 780351

GRASSHOPPER SPECIFICATIONS						LOAD CAPACITY			
Part No.	Description	Weight	Length	Width	Height	Weight	Length	Width	Height
780351	ST-401 Grasshopper	165 lbs.	12'	36"	40"	2000 lbs.	20'	20"	40"
		74.5 kg	366 cm	91 cm	102 cm	907 kg	610 cm	51 cm	102 cm

Large Vee-Head Jacks/Clamp Champ

Basic Big Vee

Used as a jack stand, the Basic Big Vee safely handles large diameter pipe up to 48". The 1-3/4" vee head shaft permits the welder to position loads up to 2,500 lbs. (1,135 Kg.) with ease.

Part No. 780260



Basic Max Jack

Used as a jack stand, the Basic Max Jax safely handles large diameter pipe up to 48". The 1- 3/4" teflon coated vee head shaft permits the welder to position loads up to 2,500 lbs. with ease. Each leg has an individual leveling adjustment to quickly stabilize loads on uneven surfaces.

Part No. 781400



Caster Kit (Max Jax only)

Part No. 781405

Four 8" heavy duty casters make up the Max Jax Caster Kit. The casters have a quick action braking system. Each caster can be leveled for uneven terrain. (WARNING! ALWAYS USE THE SUMNER HOLD-DOWN DEVICE WHEN USING CASTERS!!)



Stainless Steel Sleeves

Part No. 781408

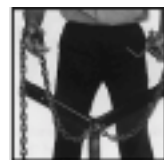
When working with stainless steel pipe, the sleeve option instantly converts the Max Jax to a specialty tool for stainless welding, preventing carbon contamination.



Roller Head Kit & SS Roller Head Kit

Part No. 781406 & Part No. 781407

The Roller Head Kit option provides four trued rollers which can be quickly mounted into the 12" Vee-Head. Roller wheels come in either steel or stainless steel.



Hold Down Device

Part No. 781050

The Sumner Hold-Down Device uses high tensile strength chain for gripping up to 12" pipe onto the Max Jax Vee Head when either welding or using the Max Jax for material handling. Chain extension kits are available for pipe up to 48".

Large Vee-Head Jack Accessories

Specifications					
Load Capacity:	Max Jax		Big Vee		
	2,500 lb.	1,134 Kg.	2,500 lb.	1,134 Kg.	
Basic Unit	(H)	27 in.	686 mm	35.5 in.	902 mm
	(W)	29.6 in.	752 mm	29.5 in.	749 mm
Basic Unit w/casters	(H)	36.5 in.	927 mm	n/a	n/a
	(W)	39.5 in.	1,003 mm		
Vee head height	(min)	21 in.	533 mm	29.5 in.	749 mm
	(max)	33 in.	838 mm	42 in.	1,067 mm
Vee head height w/ casters	(min)	30.5 in.	775 mm	n/a	n/a
	(max)	42.5 in.	1,080 mm		

Part No.	Description	Weight	
		Lbs.	Kg.
780260	Basic Big Vee	36	16.3
781400	Basic Max Jax	58	26.3
781405	Caster Kit (Max Jax)	55	25
781406	Roller Head Kit	8	3.6
781407	SS Roller Head Kit	9	4.1
781408	Stainless Steel Sleeves	5	2.3
781050	Hold Down Device	6.5	2.9



Part No. 780998

Clamp Champ

781000 (ST-110)

Standard Clamp Champ Kit for 1-10" pipe complete with 3" jack bars, leveling & supporting device and carrying case.

780999 (ST-210)

Clamp Champ Model for 1-10" stainless steel pipe comes complete with stainless steel chain, 3 stainless steel jack bars, leveling & supporting device and carrying case.

780998 (ST-116)

Standard Clamp Champ Kit for 1-16" pipe complete with 5 jack bars, leveling & supporting device and carrying case.

Part No.	Description	Weight	
		Lbs.	Kg.
781000	ST-110 Standard Clamp Champ Kit	22	10
780999	ST-210 Stainless Steel Clamp Champ Kit	22	10
780998	ST-116 Standard Clamp Champ Kit	27	12.3

Accessories

Part No.	Description
780435	Rotary Ground Clamp ST-107
780499	Rubber Wheel W/Spanner Nut
780510	Lockwasher J-20A
780514	Roller Wheel Head RJ-9F
780518	V Head B-16F
780551	Ball Transfer Head